

Customer Service Team

Here's your chance to meet our direct sales team. Our knowledge, facilities, and sales team all assist in providing customers with a positive experience at Fedtech.

Dave Fox



President of Fedtech since 1996. Dave oversees all projects and ensures that all branches are communicating properly to provide quality products to our customers.

John Bobrowski



John is the sales manager at Fedtech. He takes on challenging or extra-large projects and ensures every criteria is met on each particular project.

Steve Sayler



Steve has been a member of the sales team at Fedtech for 11 years. He puts that experience to work in estimating, purchasing, and project development.

Brent Erickson



Brent has been a member of the Fedtech team for over 5 years. He puts enthusiasm into each project and specializes in estimating, project development, and customer service.

Kris Cabak



Kris has been a proud member of the sales team at Fedtech for two years now. In that time, he has learned what it takes to provide excellent customer service and products.

Nate Novak



Nate is the newest addition to our sales team but has worked at Fedtech for five years now. With his advanced experience in waterjet and laser cutting, Nate has been great addition to the sales team.

Tony Chulla



Tony has been at Fedtech for over four years now. As our Quality Director, he has helped us to become ISO 9001:2008 certified, and also assists in inspection of manufactured parts.

Additional Services

We don't just provide laser and waterjet cutting services here at Fedtech. We also offer a variety of in-house secondary operations. This includes the following:

- Welding
- Drilling/Tapping
- Deburring
- PEM Stud Insertion
- Custom Assembly
- Finishing
- Forming
- Machining
- And more!

Contact us today for more information, or to request a customized quote.



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Website: www.fedtech.com



Your Partner In Manufacturing

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Specializing in Laser and
Waterjet Cutting Services

We also offer:

- Drilling
- Tapping
- Forming
- Deburring
- Finishing
- Assembly
- JIT Delivery

ISO 9001:2008 Certified

Overview of Fedtech

At Fedtech, we offer the most important ingredient in the manufacturing industry; experience. We've been one of the leading custom manufacturers in the Midwest for over twelve years, and with that, we're also one of the most trusted.

Whether your project involves one part or thousands; large or small, Fedtech has you covered. Service is another focus at Fedtech. For this reason, we put an

- Email Proposal Submittal
- Competitive Pricing
- Quick Turnaround



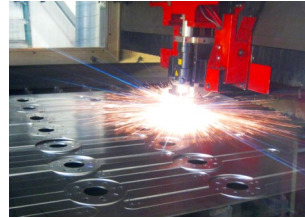
We serve all markets, including; automotive, aerospace, medical, defense, agriculture, food, recreational vehicles, marine, trucking, telecommunication, power generation, racing, and architectural.



Laser Cutting Services

Our laser cutting services are efficient for small to large quantities and irregular shaped parts.

Laser cutting also eliminates costly tooling charges and provides a quick turnaround



for our customers. Fedtech currently has two laser cutting work cells.

Bystronic Bystar 4020

- 1,969 inches per minute
- Cutting tolerance up to $\pm 0012''$
- 157" x 79" work envelope
- Automation and shuttle table system

Bystronic Byspeed 3015

- Cutting tolerance up to $\pm .003''$
- 120" x 60" work envelope
- Total engineering capability

Laser cutting is a great method of processing when your project requires cutting of stainless steels (304-316), thin aluminum, and carbon steels.

As a general rule of thumb, we can cut:

1. Stainless steel up to 5/8" thick
2. Carbon steel up to 1" thick
3. Aluminum up to 1/8" thick

Waterjet Cutting Services

Waterjet cutting is an efficient option and offers no heat cutting on a variety of materials. This reduces tooling costs and shortens turnaround time for processing.

Fedtech currently runs twelve waterjet machines in-house, with full CAD/CAM capability for all applications. Every station is equipped with multiple cutting heads with our largest waterjet cutting work envelope being 144" x 360".



Materials we process with waterjet are nearly unlimited, some of these materials include (but are not limited to):

- | | |
|-------------------|-------------|
| • Stainless Steel | • Phenolic |
| • Carbon Steel | • All Foams |
| • All Tool Steels | • Ceramics |
| • Titanium | • Marble |
| • Aluminum | • Granite |
| • Brass | • Glass |
| • Armor Plate | • Copper |
| • Wood | • Hastelloy |
| • Kevlar | • UHMW |
| • Plastics | • Rubber |